

TABLE OF CONTENTS

CHAPTER 9 TRENCHING, BACKFILLING, AND COMPACTING

	Page
9.00.00 GENERAL.....	9-1
9.01.00 DESCRIPTION.....	9-1
9.02.00 QUALITY ASSURANCE.....	9-1
9.02.01 <i>Compaction</i>	9-1
9.02.02 <i>Construction Staking</i>	9-1
9.03.00 JOB CONDITIONS.....	9-2
9.03.01 <i>Drainage and Groundwater</i>	9-2
9.03.02 <i>Sequencing</i>	9-2
9.03.03 <i>Underground Obstructions</i>	9-3
9.04.00 MAINTENANCE AND CORRECTION.....	9-3
9.04.01 <i>Trench Settlement</i>	9-3
9.10.00 CONSTRUCTION SPECIFICATIONS.....	9-4
9.11.00 PREPARATION.....	9-4
9.12.00 UTILITY POTHOLING.....	9-4
9.13.00 EXCAVATIONS AND REMOVALS WITHIN EXISTING PAVED SURFACES.....	9-4
9.14.00 TRENCHING.....	9-5
9.15.00 PIPE BEDDING.....	9-7
9.16.00 BACKFILLING AND COMPACTION.....	9-7
9.17.00 FIELD QUALITY CONTROL.....	9-8
9.20.00 MATERIAL SPECIFICATIONS.....	9-9
9.21.00 STABILIZATION MATERIAL.....	9-9
9.22.00 BEDDING MATERIALS.....	9-9
9.23.00 TRENCH BACKFILL MATERIAL.....	9-10
9.24.00 FLOW-FILL/FLOWABLE FLY ASH BACKFILL.....	9-10
9.24.01 <i>General</i>	9-10
9.24.02 <i>Compaction</i>	9-11

CHAPTER 9
TRENCHING, BACKFILLING AND COMPACTING

9.00.00 **GENERAL**

9.01.00 **DESCRIPTION**

- (A) This section covers excavation and trenching including drainage, dewatering, preparation of subgrades, pipe bedding, backfilling, compacting, and finish grading for underground pipe lines, service lines, and appurtenances.
- (B) Reference detail drawing in the appropriate Chapter of these STANDARDS AND SPECIFICATIONS.
- (C) Engineer of Record and CONTRACTOR shall comply with Senate Bill 18-167 utility requirements as specified in Chapter 1 of these STANDARDS AND SPECIFICATIONS.
- (D) CONTRACTOR shall comply with all applicable OSHA requirements.

9.02.00 **QUALITY ASSURANCE**

9.02.01 **Compaction**

Soil compaction tests shall be performed in accordance with:

- (A) ASTM D 698, Standard Method of Test for Moisture Density Relations of Soils
- (B) ASTM D 2049, Standard Method of Test for Relative Density of Cohesionless Soils

9.02.02 **Construction Staking**

- (A) Construction staking shall be performed with qualified, competent personnel under the direction of a Professional Land Surveyor registered in the State of Colorado.
- (B) All survey notes and construction staking notes shall be entered into bound, hard cover field books. Cut sheets shall be provided upon request of the CITY INSPECTOR.
- (C) Staking of the WORK shall be at fifty-foot (50') stations (maximum).
- (D) Offsets shall be staked so that vertical and horizontal alignment may be checked.

- (E) All survey data which is developed by the CONTRACTOR or the DEVELOPER's surveyor in performing surveys which are required by the WORK shall be available to the CITY for examination throughout the construction period.

9.03.00

JOB CONDITIONS

9.03.01 Drainage and Groundwater

- (A) If groundwater is anticipated, the CONTRACTOR/DEVELOPER shall acquire a CDPHE dewatering permit. All construction dewatering shall be in accordance with CDPHE permitting requirements.
- (B) All excavations and trenches shall be kept free from excess groundwater during construction.
- (C) Any water which is encountered in the trench shall be removed to the extent necessary to provide a firm subgrade to permit joints to be made in the dry and to prevent the entrance of water into the pipeline. Stabilization material may be required to provide a firm base.
- (D) Surface run-off shall be diverted as necessary to keep excavations and trenches free from water during construction.
- (E) The excavation or trench shall be kept free from water until the structure or pipe to be installed therein is completed to the extent that no damage from hydrostatic pressure, flotation, or other cause will result.
- (F) Water shall be prevented from entering into previously constructed pipe.
- (G) The pipe under construction shall not be used for dewatering.

9.03.02 Sequencing

- (A) Pipeline installation shall be performed within two hundred (200) linear feet of trench excavation. If construction is occurring in an open field, this distance may be increased at the CITY INSPECTOR's discretion.
- (B) Initial trench backfill shall be performed within fifty (50) linear feet of pipeline installation. If construction is occurring in an open field, this distance may be increased at the CITY INSPECTOR's discretion.
- (C) In residential areas with driveways, the above distances may be decreased at the discretion of the CITY ENGINEER to minimize impacts to driveways.
- (D) Where excavation is a hazard to automotive or pedestrian traffic, the amount of open trench and the duration of that opening is to be

- minimized. The CONTRACTOR shall coordinate the amount and duration of road closures with the TRAFFIC ENGINEER.
- (E) No open cutting or micro trenching shall occur at signalized intersections without the prior expressed approval of the CITY ENGINEER.
 - (F) The CITY ENGINEER has the sole discretion to deny any saw cutting, open trenching, or micro trenching impacting public or private sidewalks, or driveways.

9.03.03 Underground Obstructions

- (A) The CONTRACTOR shall field verify all drawings of record information obtained from the CITY or other affected utility company.
- (B) The CONTRACTOR shall notify each utility owner and request utilities to be field located by surface reference at least seventy-two (72) hours prior to trenching or excavation.
- (C) In situations where conflicts may exist, the CONTRACTOR shall expose and verify the size, location, and elevation of underground utilities and other obstructions sufficiently in advance of construction to permit changes to be made to the construction drawings.
- (D) In the case of a conflict, the CONTRACTOR shall notify the CITY ENGINEER and the affected utility company, the proposed WORK may then be modified by the DEVELOPER and after the CITY ENGINEER approval.
- (E) Existing improvements, adjacent property, utilities, trees, and plants that are not to be removed shall be protected from injury or damage resulting from the CONTRACTOR's operations. If damage should occur, the CONTRACTOR shall make repair such that damaged materials are restored in original or better condition, as directed by the CITY ENGINEER, utility or property owner in question.
- (F) If the CONTRACTOR removes any underground obstructions, the following shall apply:
 - 1. Underground obstructions shall be removed and replaced according to current standards and specifications.
 - 2. The disturbed area in which the underground obstruction was located shall be restored to original or better condition.

9.04.00 MAINTENANCE AND CORRECTION

9.04.01 Trench Settlement

The CONTRACTOR shall maintain and repair all trench settlement and make necessary repairs to pavement, sidewalks, or other structures which may be damaged as a result of backfill settlement. CONTRACTOR shall warrant WORK for a period of two (2) years after final completion and acceptance of the WORK.

9.10.00 **CONSTRUCTION SPECIFICATIONS**

9.11.00 **PREPARATION**

- (A) Topsoil shall be stripped from areas which are to be disturbed by construction and stockpiled.
- (B) Topsoil shall be segregated from non-organic trench excavation material and debris.

9.12.00 **UTILITY POTHOLING**

- (A) Utility potholing, also called test-holing, includes, but is not limited to, mechanical, hydraulic or vacuum borehole excavating to locate underground utility facilities.
- (B) Utility potholing shall not damage the utility facilities. Any damage to utilities shall be repaired by the CONTRACTOR.
- (C) When the CONTRACTOR will be conducting utility potholing within the RIGHT-OF-WAY, the CONTRACTOR shall obtain a PERMIT.
- (D) The CONTRACTOR shall adhere to all requirements of the PERMIT regarding traffic control and pavement patching.
- (E) The CONTRACTOR shall repair any distress to the pothole patches according to the requirements of the PERMIT.

9.13.00 **EXCAVATIONS AND REMOVALS WITHIN EXISTING PAVED SURFACES**

- (A) Sawcutting of the existing pavement is required prior to final patching.
- (B) Minimum patching depths are as follows:

ARTERIAL STREETS -	9" FULL DEPTH
COLLECTOR STREETS -	7" FULL DEPTH
LOCAL STREETS -	5" FULL DEPTH

In the event existing asphalt thickness exceeds these minimums, the patch depth shall match existing.

- (C) Asphalt patching materials shall be according to the requirements for hot mix asphalt in Chapter 6 of these STANDARDS AND SPECIFICATIONS.

- (D) **All trench backfilling shall be accomplished by using flow-fill/flowable flyash material conforming to Section 9.24.00 of these STANDARDS AND SPECIFICATIONS.**
- (E) No dimension of existing pavement less than 3 feet shall be left between the new patch and existing lip of gutter (5 feet for concrete). On Arterial or Collector streets, no side of a patch shall fall within 2 feet of the existing wheel path. Patches within 2 feet shall require the removal of additional pavement to meet this requirement.
- (F) All patches will be 4 sided.
- (G) **All patches will require the removal and replacement of an additional 2 feet of asphalt on each side of the trench to compensate for the vertical shear of the trench walls.** See the standard details in these STANDARDS AND SPECIFICATIONS.
- (H) Patches shall not be less than 4 feet in any direction unless previously approved.
- (I) Patches in concrete pavement shall be from joint to joint.
- (J) Steel trench plates to cover excavations open to traffic shall be secured in place by staking, cold patch, hot mix asphalt or keying in to existing asphalt.
- (K) Steel trench plates shall be allowed from October 1 to May 1 only with prior written permission of the TRAFFIC ENGINEER, and will not be allowed within seven (7) days of forecasted snow.
- (L) All existing traffic control devices, including traffic marking paint, thermoplastic markings, and traffic signal loop detectors shall be replaced prior to acceptance of the patching.
- (M) Excavations that result in a patch that exceeds 8 feet in each direction shall require the use of a spreader box. Patches exceeding 12 feet in width and 200 feet in length shall require the use of a self- propelled paver.
- (N) Patches in existing paved areas shall be warranted for a period of 1 year from the date of acceptance, unless the patch is part of WORK associated with a PIA, in which case the period will be 2 years.
- (O) Final surface tolerances shall not exceed 1/4 inch as measured with a 10-foot straight edge.

9.14.00

TRENCHING

- (A) Trenches shall be excavated by open-cut methods, except where boring or tunneling is indicated, shown on drawings, or approved by the CITY ENGINEER.

- (B) Trench width shall be maintained to within three inches (3") of that specified on plans.
- (C) Care shall be used when operating mechanical equipment in locations where it may cause damage to trees, buildings, culverts, or other existing property, utilities, or structures above or below ground.
- (D) Mechanical equipment shall be designed and operated in such a manner that the bottom elevation of the trench can be controlled with uniform trench widths and vertical sidewalls which extend from the bottom of the trench to an elevation one foot (1') above the top of the installed pipe.
- (E) Trench alignment shall be sufficiently accurate to permit pipe to be aligned properly with the proper clearance between the pipe and the sidewalls of the trench as required by the pipe material. The trench sidewall shall not be undercut in order to obtain clearance.
- (F) CONTRACTOR shall over-excavate a minimum of six inches (6") below the bottom of the pipe wherever the trench bottom is rock, shale, or other unsuitable material. Over-excavation shall be backfilled and compacted with acceptable granular material. Granular material shall conform to Section 9.22.00 of these STANDARDS AND SPECIFICATIONS.
- (G) Preparation of Trench Bottom:
 - 1. Trench bottoms shall be graded uniformly to provide clearance for each section of pipe.
 - 2. Loose material, water, and foreign objects shall be removed from the trench.
 - 3. The CONTRACTOR shall provide a firm subgrade which is suitable for application of bedding material.
 - 4. Wherever unstable material is encountered in the bottom of the trench, said material shall be over-excavated to a depth suitable for construction of a stable subgrade. The depth suitable for construction of a stable subgrade shall be approved by the CITY ENGINEER. The over-excavation shall be backfilled with stabilization material and compacted as required by the CITY ENGINEER. Stabilization material shall conform to Section 9.21.00 of these STANDARDS AND SPECIFICATIONS.
- (H) Stockpiling Excavated Materials:
 - 1. Suitable material for backfilling shall be stockpiled in an orderly manner at a minimum of two feet (2') from the edge of the trench.
 - 2. Excess excavated materials not suitable or not required for backfilling shall be removed from the site and properly disposed of.

3. Excavated material shall not be stockpiled against existing structures or appurtenances.
 4. Excavated materials containing any hazardous materials shall be disposed of at an approved site in accordance with an abatement plan to be prepared by the DEVELOPER/engineer or other qualified professional in accordance with all federal, state, and local ordinances.
- (l) Limiting Trench Widths:
1. Trenches shall be excavated to a width necessary to provide working space required by the pipe material between the pipe and the trench walls for proper pipe installation, joining, and bedding.
 2. The maximum trench width at an elevation twelve inches (12") above the top of the installed pipe shall be the pipe diameters of the pipe plus 24 inches, or thirty inches (30") whichever is greater. If the width of the trench, twelve inches (12") above the top of the pipe, exceeds the maximum allowable trench width, a higher strength pipe or special pipe bedding shall be provided as required by soil-loading conditions and as approved by the CITY ENGINEER.

9.15.00

PIPE BEDDING

- (A) Placement:
1. Bedding material shall be distributed and graded to provide uniform and continuous support beneath the pipe at all points between bell holes or pipe joints. Pipe shall not be supported by the bells.
 2. To prevent lateral displacement, granular bedding material shall be deposited and compacted uniformly and simultaneously on each side of the pipe.
- (B) Ground water barriers shall be designed and constructed in such a manner to prevent passage of water through bedding material for the full depth of the granular bedding material and the full width of the trench. Ground water barriers shall be built according to the details on the construction drawings.

9.16.00

BACKFILLING AND COMPACTION

- (A) Trenches shall be backfilled promptly after the pipe has been installed and inspected. Backfill around manholes and valve boxes shall be compacted with hand-operated equipment.
- (B) Backfill material shall be deposited in uniform horizontal layers which may not exceed six inches (6") (compacted depth) in all areas. Other thickness may be used with the prior written approval of the CITY ENGINEER.

- (C) Methods and equipment which are appropriate for the backfill of material shall be employed. Backfill equipment or backfilling methods which transmit damaging shocks to the pipe shall not be used.
- (D) Compaction shall not be performed by jetting or water settling.
- (E) If compaction cannot be obtained with job excavated material, trench backfill material shall be imported.
- (F) Topsoil shall be replaced to the depth of stripping over all areas which are to receive vegetation.
- (G) Excess excavated materials and materials not suitable for backfill shall be removed from the site.

9.17.00

FIELD QUALITY CONTROL

- (A) Field Compaction Control:
 1. Field tests will be conducted to determine compliance of compaction methods with specified density in accordance with ASTM D 2922 (Tests for Density of Soil and Soil-Aggregate in Place by Nuclear Methods).
 2. Compaction tests shall be performed at a depth of two feet (2') above the top of the pipe and in one-foot (1') vertical increments up to the finish grade.
 3. Compaction tests shall be performed at least once every one hundred (100) linear feet as measured along the length of the pipe.
 4. If the CITY ENGINEER determines that reliable and uniform results are produced by the CONTRACTOR's construction techniques, the frequency of testing may be changed to one every two hundred feet (200').
- (B) Compaction shall be to the following minimum densities (reference ASTM D 698 or AASHTO T 99 unless otherwise indicated):
 1. Barrier Material - 95 Percent of Maximum Standard Density.
 2. Pipe Bedding:
 - a. Carefully Compacted Select Soil - 95 Percent of Maximum Standard Density
 3. Trench Backfill:
 - a. Paved roadways, sidewalks, and other areas - 95 Percent of Maximum

Standard Density

Density

- b. Gravel Roadways - 95 Percent of Maximum Standard Density
- c. Fields and All Other Areas - 90 Percent of Maximum Standard
- d. Under Footings, Foundations, Structures, 100 Percent of Maximum Standard Density or in Conformance with the Approved Soils Report and Recommendations

(C) Moisture Content:

- 1. All compacted backfill shall be within two percent (2%) (plus or minus) of the optimum moisture content of the soil as determined by ASTM D 698, unless otherwise specified by a geotechnical report.
- 2. Water shall be added to the material or the material shall be harrowed, disced, bladed, or otherwise worked to insure a uniform moisture content, as specified.

9.20.00 MATERIAL SPECIFICATIONS

9.21.00 STABILIZATION MATERIAL

- (A) If the existing soil in the trench bottom is judged to be unsuitable by the CITY ENGINEER, the top six inches (6") of the pipe subgrade shall be removed and replaced with a stabilization material.

Stabilization material shall conform to ASTM D 448, according to Table 9.21.00:

TABLE 9.21.00
Stabilization Material

<u>Size</u>	<u>Percent Passing</u>
2 Inch	100
1-1/2 Inch	90-100
1 Inch	20-55
3/4 Inch	0-15
3/8 Inch	0-5

- (B) Geotextiles used for erosion control, drainage and silt fence shall conform to Section 700 of the CDOT Standard Specifications for Road and Bridge Construction.

9.22.00 BEDDING MATERIALS

- (A) Granular Material. Squeegee material conforming to Table 9.22.00:

TABLE 9.22.00
Bedding Material

<u>Sieve Size</u>	<u>Percent Passing</u>
3/8 Inch	100
No. 4	50-100
No. 8	0-45
No. 16	0-30
No. 50	0-6
No. 200	0-3

- (B) Select Soil. Excavated material which is free from rocks, clods, and stones greater than one-and-one-half inches (1-1/2") in any dimension and which meets other requirements of trench backfill material.

9.23.00 TRENCH BACKFILL MATERIAL

- (A) Trench backfill material shall be placed from a point twelve inches (12") above the pipe to twelve inches (12") below the ground surface or to the bottom of the pavement subgrade, whichever is greater.
- (B) Trench backfill material shall be either soil excavated from the trench or imported soil.
1. Any soil used for trench backfill shall be free from frozen matter, stumps, roots, brush, other organic matter, cinders or other corrosive material, hazardous material, debris, and any rocks or stones which are larger than six inches (6") in any dimension. Rocks or stones which are larger than three inches (3") in any dimension shall not be placed within one foot (1') of pavement subgrade or within one foot (1') of the finished surface of unpaved areas or within one foot of the pipe.
 2. If imported soil is used for trench backfill it shall meet CDOT specifications for Class 2 structure backfill.

9.24.00 FLOW-FILL/FLOWABLE FLY ASH BACKFILL

9.24.01 General

When required or approved by the CITY ENGINEER, and at the expense of the CONTRACTOR/DEVELOPER, the following materials may be used in lieu of structure backfill (Class 1 and Class 2) or to backfill culvert pipes, storm sewer pipes, and utility cuts.

TABLE 9.24.00

FLOW-FILL

<u>Ingredients</u>	<u>Pounds Per Cubic Yard</u>
Cement	50
Coarse Aggregate (AASHTO No. 57 or 67)1700	
Fine Aggregate Water (AASHTO M6)	1845
Water (39 Gallons)	325 (or as needed for proper consistency)

FLOWABLE FLY ASH BACKFILL

<u>Ingredients</u>	<u>Pounds Per Cubic Yard</u>
Class C Fly Ash (ASTM C618)	200-400
Class F Fly Ash (ASTM C618)	1,600-1,800
Water (96 Gallons)	800 (or as needed for proper consistency)

No flowable fly ash backfill will be used to backfill abutments.

9.24.02 Compaction

Compaction of flowable fly ash backfill will not be required if material meeting the above requirements is used.

The maximum layer thickness for flowable fly ash backfill shall be three feet. Additional layers shall not be placed until the flowable fly ash backfill has lost sufficient moisture to be walked on without indenting more than two inches. Damage resulting from placing flowable fly ash backfill in layers that are too thick or from not allowing sufficient time between placement of layers shall be removed and replaced.